

MAIN FEATURES:

- Water treatment and supply
- Duplex softener system
- Chemical feed
- High-pressure feedwater pumps
- Controls and safety equipment
- Single main power disconnect

GENERAL INFORMATION		
Deaerator / Pump Manufacturer	Industrial Steam / Gundfos	
Trailer Type	Containerized	
Service	Boiler Feedwater Deaerator	
Deaerator / Pump Model	SM-70-1400 / CR 15-12	

DIMENSIONS	
Overall Length	53' (16.2 M)
Overall Width	13' 06" (4.1 M)
Overall Height	08' 06" (2.6 M)
Shipping Weight	56,000 LBS (25,396 KGS)
Operating Weight	76,000 LBS (34,467 KGS)

SPECIFICATIONS & REQUIREMENTS		
Deaerator Storage	2,000 GAL (7,570 L)	
Design MAWP	100 PSIG (6.9 BARG)	
FW Output Flow	82,500 PPH (37.4 T/H)	
FW Output Pressure	290 / 430 PSIG (20 / 29.7 BARG)	
Electricity	480 V / 3 Phase / 60 Hz @ 170 A / 320 A	

CONNECTIONS		
Steam	6" 300# FLG	
City Water	4" 150# FLG	
Condensate Return	3" NPT	
Overflow and Drain	3" 150# FLG	
Pump Discharge	4" 300# FLG	
Softener Regen Drain	2" NPT	
Instrument Air	0.5" NPT	

Version: North America 03/27/2023

